

# EUROPEAN PATENT OFFICE

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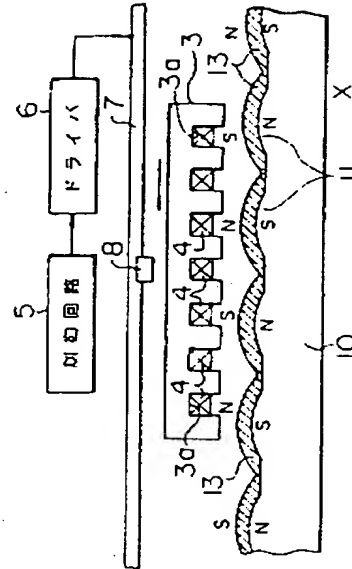
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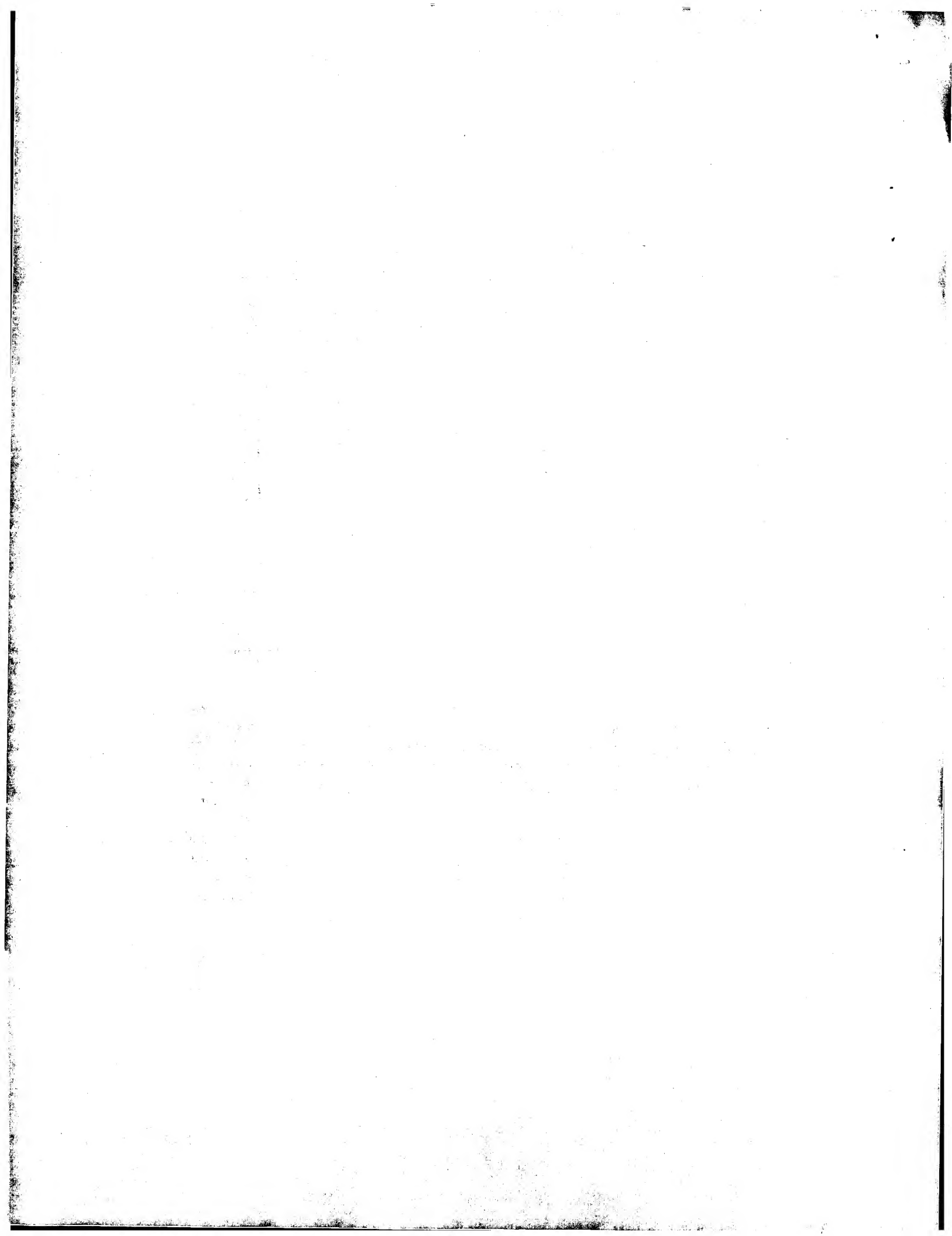
TITLE : LINEAR SERVO MOTOR



ABSTRACT : PURPOSE: To make generated thrust constant by matching the inside periphery of a permanent magnet, whose cross section in the longitudinal direction is defined by one part each of two parallel circular arcs, elliptical arcs, or hyperbolas, to projections provided at a field iron core.

CONSTITUTION: The longitudinal sectional form of a permanent magnet 13 is defined by one part each of two parallel circular arcs, two parallel elliptical arcs, or two parallel hyperbolas, and projections 11, with which the inside periphery of the permanent magnet 13 can match, are provided at regular intervals in the longitudinal direction on the face opposed to an armature iron core 3, of a field iron core 10, thus these projections 11 and the inside periphery of the permanent magnet 13 are matched with each other. And it is so arranged that the magnetic poles appearing at the top of the permanent magnet 13 may appear alternately as N pole, S pole. Accordingly, the permanence of a magnetic circuit is highest at the center of the permanent magnet 13, and becomes lower as it goes to the end, and becomes lowest between adjacent permanent magnets 13. Hereby, the space distribution of a field magnetic fluxes approximates a sine wave, and the thrust applied to the field iron core 10 can be made a smooth constant value.

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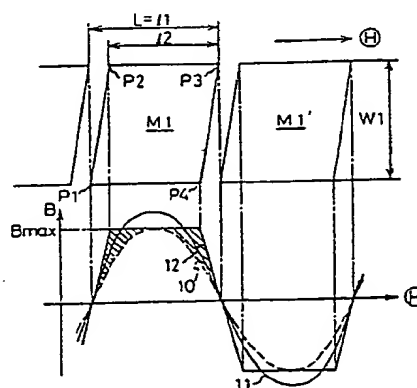
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(54) **SYNCHRONOUS MOTOR.**

(57) A synchronous motor has an alternate arrangement of N-poles and S-poles in a field system and is driven by sinusoidal current in a three-phase star connection. The magnetic flux distribution in the gaps between the armature and the field system induced by the N- and S-poles (M1, M1') is represented by a trapezoidal curve (12). This curve is derived from a combination of a fundamental sine wave (11) having a period equal to the pole pitch defined by a pair of adjacent field poles (M1, M1') and the 3Nth harmonic (N is a natural number). Torque ripples are thus decreased, and a large torque is obtained.

Fig.1



DESCRIPTION

## TITLE OF THE INVENTION

Synchronous Motor

## TECHNICAL FIELD

5 The present invention relates to a synchronous motor having a three-phase star connection which is supplied with a sine wave power and provides a large output torque although small in size.

## BACKGROUND ART

10 In the prior art, the profile of a magnetic pole is designed such that a distribution of a magnetic flux in a gap between an armature and a magnetic pole is sinusoidal to obtain a smooth operation of a synchronous motor driven by three-phase-sine-waves.

15 In actuality, however a magnetic flux distribution other than a sinusoidal distribution in the gap exists, by which a counterelectromotive force between terminals among terminals of a three-phase star connection is made be sinusoidal when three-phase windings of the armature are connected in this star connection manner. The size and configuration of the prior magnetic pole is 20 restricted, to make the distribution of the magnetic flux in the gap sinusoidal, and therefore, the magnetic pole is not always satisfactory in view of a required increase of an output torque. Further even if an intensity of a magnetic field generated by the magnetic pole is raised, in an attempt to increase the output torque, the raising of the output torque is saturated due to the presence of a saturation magnetic flux density which is an original characteristic of the 25 materials of a stator core or a yoke existing on a magnetic path. 30

## DISCLOSURE OF THE INVENTION

35 Accordingly, an object of the present invention is to increase an output torque and to obtain a smooth rotation, without raising the maximum density of a

magnetic flux in the gap.

In view of the above object, the present invention provides a synchronous motor having a three-phase star connection which is supplied with a sine wave power, and  
5 a field system having an N-pole and an S-pole are alternately arranged thereon, characterized in that a distribution of a magnetic flux in a gap clearance between an armature and the field system is produced by summing up a sine wave having a fundamental period which  
10 corresponds to a pitch at which a pair of magnetic poles consisting of the N-pole and the S-pole are arranged adjacent to each other and higher harmonics of three times order of a natural number N.

When a distribution of the magnetic flux in the gap  
15 is produced by adding higher harmonics of  $3 \cdot N$  order to a sine wave having a fundamental period which is a pitch of a pair of magnetic poles consisting of an N-pole and S-pole adjacent to each other in a three-phase synchronous motor having a star connection, a  
20 counterelectromotive force between each two terminals among terminals of the star connection is a sine wave, because said higher harmonics of  $3 \cdot N$  order are cancelled at each two phases of three phases. Therefore, a smooth rotation is achieved as torque ripple is reduced in a  
25 synchronous motor when a size and a configuration of the magnetic pole is formed so that higher harmonics of  $3 \cdot N$  order are added to a fundamental sine wave to produce a distribution of a magnetic flux in the gap generated by the magnetic pole. Furthermore, an amount of magnetic  
30 flux is increased to enable a large output torque to be obtained without raising the maximum density of a magnetic flux in the gap.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is an explanatory view of a distribution  
35 of a magnetic flux of a magnetic pole of a magnet as a first embodiment according to the present invention;

Figure 2 is a view of an experimental

counterelectromotive force when the magnet shown in Fig. 1 is used;

Figure 3 is a plan view of the prior magnet showing a profile thereof;

5 Figure 4 is a view of a distribution of a magnetic flux generated by the magnet shown in Fig. 1;

Figure 5 is a view showing an output torque obtained by simulation analysis when the magnet shown in Fig. 1 is used;

10 Figure 6 is a view of a distribution of a magnetic flux generated by the magnet shown in Fig. 3;

Figure 7 is a view showing an output torque obtained by simulation analysis when the magnet shown in Fig. 3 is used; and

15 Figure 8 is a partial sectional view showing a yoke magnetic pole as a second embodiment according to the present invention.

#### BEST MODE OF CARRYING OUT THE INVENTION

The present invention will be described in detail hereinafter according to the embodiments shown in the attached drawings. Figure 1 shows an expanded plan view of a magnetic pole of a magnet applied on a surface of a rotor as a field system in a synchronous motor having a three-phase star connection which is supplied with a sine wave power according to the present invention, with a distribution of a magnetic flux generated by the magnet. In the embodiment, the magnet M1 (M1') has the shape of a parallelogram, and a pitch L of the magnets in a circumferential direction (H) of the rotor coincides with a maximum width  $l_1$  of the magnet M1 in the same direction. It is apparent that a distribution B of the magnetic flux of the magnet M1 has a trapezoid shape with a top side thereof being a constant value in the circumferential direction (H) between points P2 and P4. A comparison of the distribution of a magnetic flux shown by the trapezoid wave 12 and a sine wave distribution 10 of a magnetic

20  
25  
30  
35

flux shown by a dotted line 10, a maximum density of a magnetic flux thereof being the same as that of the trapezoid wave, will be mentioned later. The wave remaining after the higher harmonics of  $3 \cdot N$  order are subtracted from the trapezoid wave 12 is substantially equal to the sine wave 11. Therefore, a counterelectromotive force generated by the distribution of the magnetic flux shown by the trapezoid wave 12 is substantially equal to a counterelectromotive force generated by the sine wave distribution 11. From this point of view, the trapezoid wave 12 is equal to the sine wave 11.

A counterelectromotive force measured at each two phase terminals is a sine wave 14, as shown in Fig. 2, when a rotor provided with a magnet M1 rotates because the high harmonics of  $3 \cdot N$  order cancel each other out due to a shift by an electric angle of  $2\pi/3$  in each phase U, V, W in the case of a three-phase connection when a distribution of a magnetic flux in the gap is substantially equal to the trapezoid wave produced by adding the higher harmonics of  $3 \cdot N$  ( $N$  is a natural number) order to a sine wave having a fundamental period corresponding to the arrangement angular pitch of a pair of magnets M1 and M1' adjacent to each other, that is, a width  $2 \times \tau$ . Figure 2 shows a counterelectromotive force of a trapezoid wave 16 generated in one phase and the counterelectromotive force of the sine wave 14 measured at each two phase terminals U-V, V-W, W-U, which two waves are obtained experimentally. An analysis of the counterelectromotive forces 14 and 16 is effected by an FFT analyzer whereby higher harmonics of  $3 \cdot N$  order are seen in the counterelectromotive force 16 of one phase, but are not seen in the counterelectromotive force 14 between two phase terminals.

A larger magnetic flux by an amount corresponding to a hatched area in the case of the trapezoidal

distribution 12 of a magnetic flux in the gap produced by the magnet M1 (P1P2P3P4) shown in Fig. 1, than in the case of the prior distribution of an ideal sine wave shown by a dotted line 10, is obtained, and thus a larger output torque is obtained. A sine wave distribution having the same effect as that of the trapezoidal distribution 12 of a magnetic flux in the gap is a sine wave 11 equivalent to the trapezoidal distribution 12 of a magnetic flux as mentioned above, and in this case, the maximum density  $B_{\max}$  of a magnetic flux becomes large. A saturated density of a magnetic flux exists in a material such as a steel constructing a core or a yoke. When a density of a magnetic flux in the gap is high, the high density of a magnetic flux does not necessarily contribute to an output torque, therefore, the trapezoidal distribution of a magnetic flux wherein the maximum density  $B_{\max}$  of the magnetic flux is small and the amount of the magnetic flux is large is preferred.

The measurement of the counter electromotive force shown in Fig. 2 is made on a synchronous motor having 108 slots and 24 poles, wherein a dimension  $\ell_1$  corresponds to 4.5 slots and a dimension  $\ell_2$  to 3.7 slots. The ratio of the dimensions is a design value in view of the reduction of a cogging torque and the raise of an amount of a magnetic flux. A rotor provided with the magnet M1 may be positioned inside or outside of a motor. The present invention includes an embodiment in which the field system thereof mentioned above as a rotor is a stator.

The output torques and torque ripples calculated by a simulation analysis for a synchronous motor provided with a magnet having the above-mentioned profile or a synchronous motor provided with a prior magnet shown in Fig. 3 is shown in Fig. 5 or Fig. 7. Figures 4 and 6 respectively show a distribution of a magnetic flux in the gap. Each torque ripple 20 or 22 in Fig. 5 or 7 is



shown on a scale ten times larger than the corresponding mean output torque  $T_1$  or  $T_2$ . A direction from the left to the right in Fig. 3 is the circumferential direction  $H$  of a rotor, and a pitch dimension of disposed magnets MP is  $\lambda_1$ . The prior motor has 108 slots and 24 poles similar to the motor provided with the compared magnet M1 shown in Fig. 1. The dimension  $\lambda_1$  corresponds to 4.5 slots, and dimensions  $m_1$  and  $m_2$  correspond to 4.0 slots and 1.1 slots, respectively. An axial length  $W_1$  is the same as the length  $W_1$  shown in Fig. 1, and the ratio  $W_2/W_1$  is 0.05. The ratio  $T_1/T_2$  where  $T_1$  indicates a mean output torque when the magnet M1 shown in Fig. 1 is provided to a synchronous motor, and  $T_2$  indicates a mean output torque when the magnet MP shown in Fig. 3 is provided to a synchronous motor is 1.71/1.51. The ratios of torque ripples 20 and 22 for the corresponding mean output torques  $T_1$  and  $T_2$  are 1.2% and 3.1%, respectively.

As mentioned above, the dimension  $W_1$  of the magnet M1 according to the present invention shown in Fig. 1 is the same as the dimension  $W_1$  of the prior magnet MP shown in Fig. 3, so that the maximum densities of a magnetic flux in the gap are the same. Therefore, an output torque is raised and the torque ripple is reduced when a magnet according to the present invention is used.

Another synchronous motor is shown in Fig. 8 as a second embodiment, wherein a yoke 30 is held between magnets 32. In this case, a yoke 30 acts as a magnetic pole, and a profile of an outer surface 36 of the yoke 30 was obtained from the following equation of the prior art to make a distribution of a magnetic flux in the gap between the yoke and an armature 34 sinusoidal.

$$r = R - \delta / \cos(m \cdot \theta)$$

wherein,

$r$ : a radial dimension from a center of a field system to the outer surface 36 of

the yoke 30,

- R: an inner radius of the armature 34,
- $\delta$ : a dimension of a gap between the outer surface 36 of the yoke 30 and an inner surface of the armature 34 on a center line CL of the yoke 30,
- $\theta$ : an angular position of a radial line designated by  $r$  on the basis of an angular position of the center line CL,
- $m$ :  $1/2$  of the number of poles.

A distribution of a magnetic flux in the gap is sinusoidal, due to the profile of the outer surface 36 of the yoke 30, but a torque ripple is not increased even though higher harmonics of  $3 \cdot N$  order are superposed on the sinusoidal distribution of a magnetic flux as explained above. Namely, a substantially trapezoidal distribution of a magnetic flux may be generated, and for this purpose, an outer surface of the yoke 30 has a profile such that a gap dimension is constant between a center position CL and position P8, and therefrom is linearly increased up to an end point P9 of the yoke different from the prior outer surface 36. When a synchronous motor has 108 slots and 24 poles as in the forementioned simulation analysis and an arrangement pitch of every two adjacent magnetic poles is expressed by an electrical phase angle of 360 degrees, it is seen by a simulation analysis for the synchronous motor where an angular position of the end point P9 of the yoke 30 on the basis of the center line CL corresponds to an electrical phase angle of 70 degrees that the case in which the angular position P8 on the basis of the center line CL corresponds to an electrical phase angle of 60 degrees is the best.

The effective amount of a magnetic flux can be increased without change of the maximum density of a magnetic flux in the gap in the synchronous motor shown in Fig. 8 and Fig. 1. The maximum density of a magnetic

flux in the gap when the yoke has a profile according to the present invention is reduced compared with the yoke having the prior configuration shown by the line 36 while a magnet 32 in the prior art is the same as in the present case. Therefore, a trapezoidal distribution of a magnetic flux can be generated which has a maximum density of a magnetic flux which is less than the maximum density of a magnetic flux having a sinusoidal distribution produced by the prior yoke, and a generated amount of a magnetic flux also can be increased, for example, by making the magnet longer in the radial direction of a field system.

It is apparent from the foregoing description that an amount of a magnetic flux can be raised without raising the maximum density of a magnetic flux, according to the present invention, so that an output torque can be effectively increased and a synchronous motor having a three-phase star connection, which is supplied with a sine wave power and reduces torque ripple, can be provided.

CLAIMS

1. A synchronous motor supplied with a sine wave power, which motor has a three-phase star connection and a field system having an N-pole and an S-pole alternately arranged thereon, characterized in that a  
5 distribution of a magnetic flux in a gap clearance between an armature and the field system is produced by summing up a sine wave having a fundamental period which corresponds to a pitch at which a pair of magnetic poles consisting of the N-pole and the S-pole are arranged  
10 adjacent to each other and higher harmonics of three times order of a natural number N.

2. A synchronous motor according to claim 1, wherein said field system has a plurality of magnets stuck onto a surface thereof, each of which has the  
15 shape of a parallelogram.

3. A synchronous motor according to claim 2, wherein the maximum angular width of each of said magnets which is arranged along an arc of said field system coincides with a pitch of said magnets along said  
20 arc.

4. A synchronous motor according to claim 1, wherein said field system is a field system having a yoke held by magnets, and wherein a gap dimension between said yoke and an armature is constant between a  
25 central angular position of said yoke and a prescribed angular position, and increases linearly from the prescribed angular position up to an end position of said yoke.

Fig.1

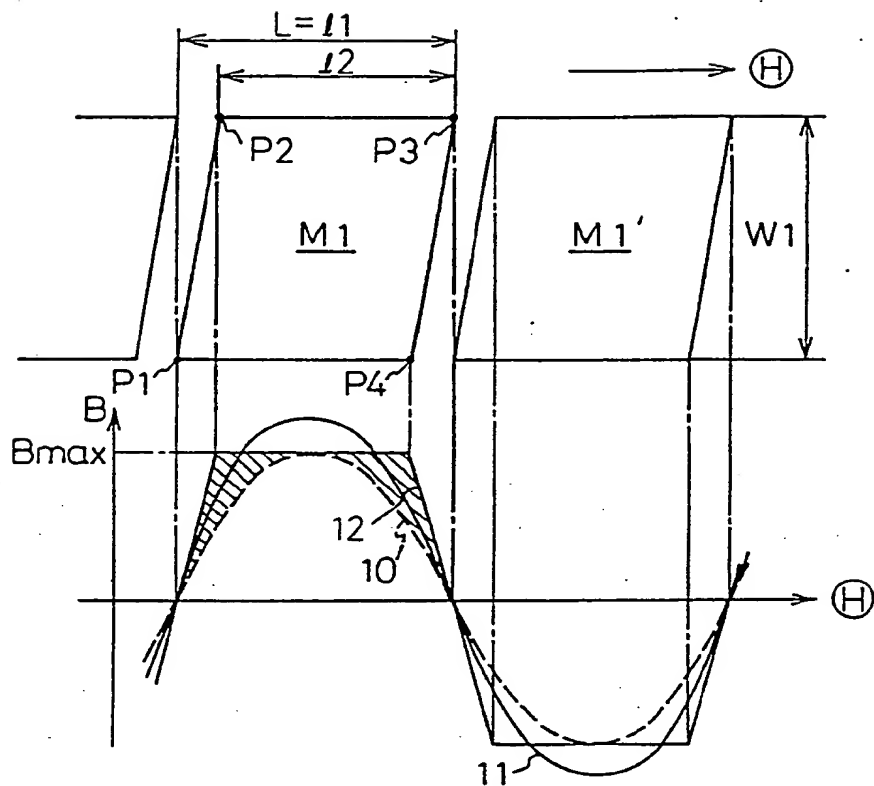


Fig.2

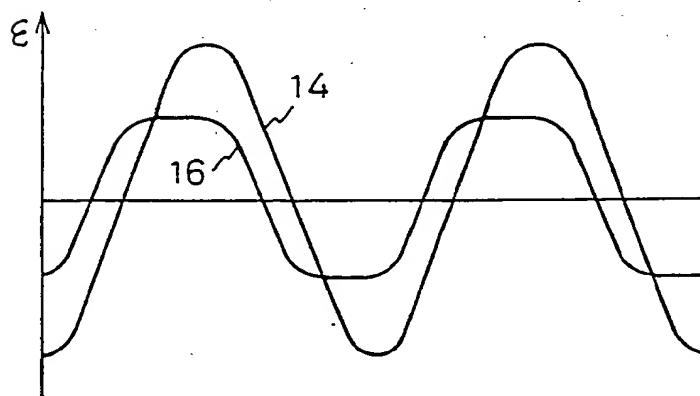


Fig.3

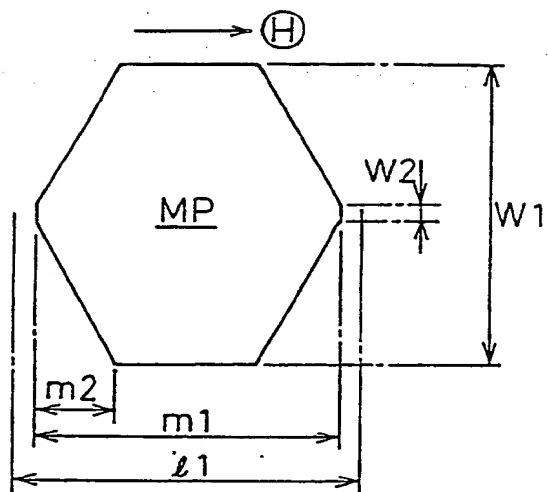


Fig.4

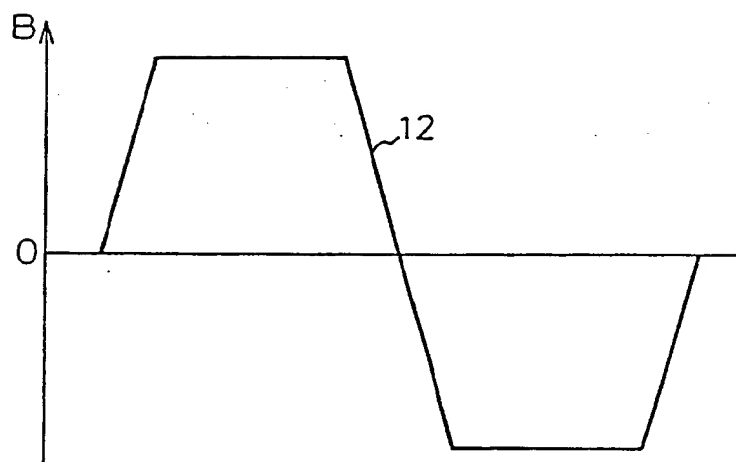


Fig.5

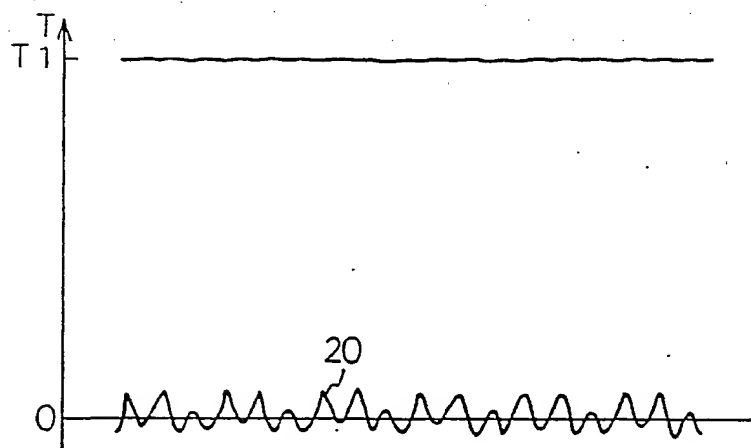


Fig.6

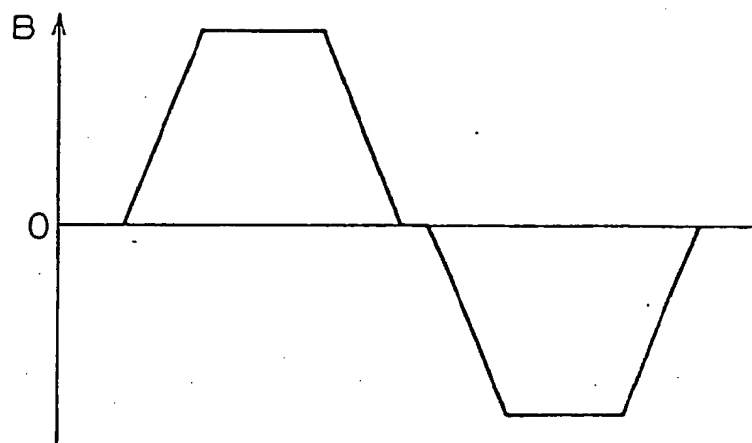


Fig.7

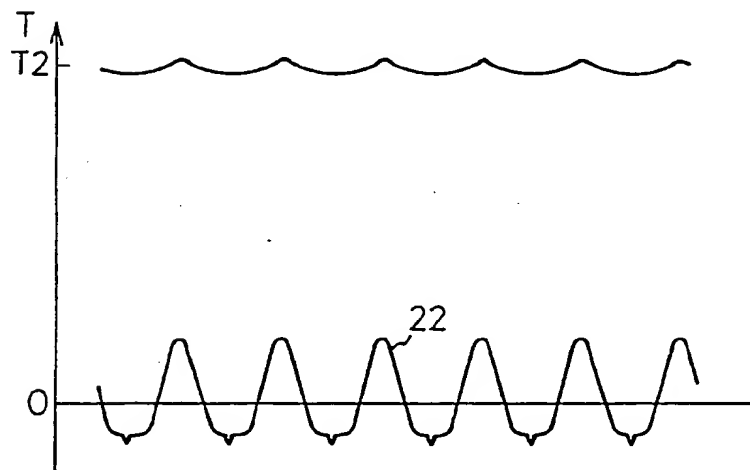
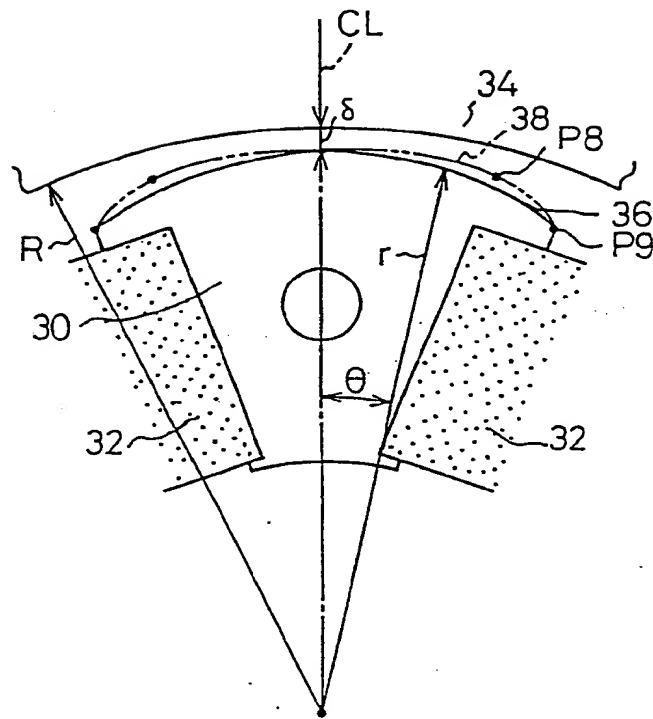


Fig.8





## Table of Reference Numerals

10	.....	Sinusoidal distribution of magnetic flux
11	.....	Sinusoidal distribution of magnetic flux equivalent to trapezoidal distribution of magnetic flux 12
12	.....	Trapezoidal distribution of magnetic flux
14	.....	Experimental sine wave counterelectromotive force between two phase terminals
16	.....	Experimental trapezoid wave counterelectro- motive force generated in one phase
30	.....	Yoke
32	.....	Magnet
34	.....	Armature
M1, M1'	...	Magnet

# INTERNATIONAL SEARCH REPORT

International Application No PCT/JP89/00420

<b>I. CLASSIFICATION OF SUBJECT MATTER</b> (If several classification symbols apply, indicate all) <sup>6</sup> According to International Patent Classification (IPC) or to both National Classification and IPC <div style="display: flex; justify-content: space-between; margin-top: 5px;"> <span>Int. Cl<sup>4</sup></span> <span>H02K23/08</span> </div>								
<b>II. FIELDS SEARCHED</b> <div style="text-align: center; margin-top: 5px;">Minimum Documentation Searched <sup>7</sup></div> <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 5px;"> <tr> <th style="width: 30%;">Classification System</th> <th style="width: 70%;">Classification Symbols</th> </tr> <tr> <td style="text-align: center; padding: 5px;">IPC</td> <td style="text-align: center; padding: 5px;">H02K23/08</td> </tr> </table> <div style="text-align: center; margin-top: 5px; font-size: small;">Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched <sup>8</sup></div> <div style="display: flex; justify-content: space-between; margin-top: 10px;"> <div style="width: 45%;">           Jitsuyo Shinan Koho            Kokai Jitsuyo Shinan Koho         </div> <div style="width: 50%;">           1955 - 1989            1972 - 1989         </div> </div>			Classification System	Classification Symbols	IPC	H02K23/08		
Classification System	Classification Symbols							
IPC	H02K23/08							
<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT <sup>9</sup></b> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 10%;">Category <sup>*</sup></th> <th style="width: 60%;">Citation of Document, <sup>11</sup> with Indication, where appropriate, of the relevant passages <sup>12</sup></th> <th style="width: 30%;">Relevant to Claim No. <sup>13</sup></th> </tr> </thead> <tbody> <tr> <td style="text-align: center; vertical-align: top; padding: 5px;">X</td> <td style="padding: 5px;">           JP, A, 60-226749 (Hitachi Metals, Ltd.)            12 November 1985 (12. 11. 85)            Page 258, upper right column, lines 2 to 16            (Family: none)         </td> <td style="text-align: center; vertical-align: top; padding: 5px;">1-4</td> </tr> </tbody> </table>			Category <sup>*</sup>	Citation of Document, <sup>11</sup> with Indication, where appropriate, of the relevant passages <sup>12</sup>	Relevant to Claim No. <sup>13</sup>	X	JP, A, 60-226749 (Hitachi Metals, Ltd.) 12 November 1985 (12. 11. 85) Page 258, upper right column, lines 2 to 16 (Family: none)	1-4
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<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <sup>*</sup> Special categories of cited documents: <sup>10</sup>            "A" document defining the general state of the art which is not considered to be of particular relevance            "E" earlier document but published on or after the international filing date            "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)            "O" document referring to an oral disclosure, use, exhibition or other means            "P" document published prior to the international filing date but later than the priority date claimed         </div> <div style="width: 50%;">           "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention            "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step            "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art            "&amp;" document member of the same patent family         </div> </div>								
<b>IV. CERTIFICATION</b> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; padding: 5px;">           Date of the Actual Completion of the International Search  <div style="text-align: center; margin-top: 5px;">July 19, 1989 (19. 07. 89)</div> </td> <td style="width: 50%; padding: 5px;">           Date of Mailing of this International Search Report  <div style="text-align: center; margin-top: 5px;">July 31, 1989 (31. 07. 89)</div> </td> </tr> <tr> <td style="width: 50%; padding: 5px;">           International Searching Authority  <div style="text-align: center; margin-top: 5px;">Japanese Patent Office</div> </td> <td style="width: 50%; padding: 5px;">           Signature of Authorized Officer         </td> </tr> </table>			Date of the Actual Completion of the International Search <div style="text-align: center; margin-top: 5px;">July 19, 1989 (19. 07. 89)</div>	Date of Mailing of this International Search Report <div style="text-align: center; margin-top: 5px;">July 31, 1989 (31. 07. 89)</div>	International Searching Authority <div style="text-align: center; margin-top: 5px;">Japanese Patent Office</div>	Signature of Authorized Officer		
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